



**Polyethylene**  
**Borlink™ LE4212**  
Crosslinkable Insulation Compound

### Description

**Borlink LE4212** is a crosslinkable natural polyethylene compound, specially designed for insulation of power cables.

### Applications

**Borlink LE4212** is intended for insulation of XLPE medium voltage (MV) AC cables with rated voltages up to 69 kV.

The values are voltages between phases as defined in ICEA S-108-720.

### Specifications

**Borlink LE4212** is expected to meet the applicable requirements included in the below mentioned standards provided it is processed using sound material handling, extrusion and crosslinking practices as well as appropriate testing procedures. This applies up to the maximum recommended voltage level indicated in "Applications" section above since some standards cover wider voltage ranges.

IEC 60840  
IEC 60502-2  
AEIC CS8  
DIN VDE 0276-620  
ANSI/ICEA S-93-639

ANSI/ICEA S-94-649  
ANSI/ICEA S-97-682  
Cenelec HD 620 S2 (Part 1)  
UL 1072

### Special Features

**Borlink LE4212** is a ready-to-use natural compound. It provides improved electrical performance (additive WTR XLPE) meeting the advanced wet ageing requirements. It offers easy extrusion performance and very good scorch resistance. Borlink LE4212 cleanliness level is assured through the Borealis quality management system.

### Physical Properties

Property	Typical Value	Test Method
	Data should not be used for specification work	
Density (Base Resin)	923 kg/m <sup>3</sup>	ASTM D 792
Melt Flow Rate (190 °C/2,16 kg) <sup>1</sup>	2,2 g/10min	ASTM D 1238
Tensile Strain at Break (20 in/min) <sup>2</sup>	> 400 %	ASTM D 638
Tensile Strength (20 in/min) <sup>2</sup>	> 17 MPa	ASTM D 638
Retention of Tensile Properties After Ageing (168 h, 136 °C) <sup>2</sup>	90 %	ASTM D 638
Brittleness temperature	< -76 °C	ASTM D 746
Hot Creep Test (150 °C, 29 psi)	Elongation under load Permanent deformation	ICEA T-28-562
Hot Set Test (200 °C, 0,2 MPa) <sup>2</sup>	Elongation under load Permanent deformation	IEC 60811-507

<sup>1</sup> Base Resin

<sup>2</sup> Measured on crosslinked specimens

Borlink is a trademark of the Borealis group.

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# Polyethylene Borlink LE4212

## Electrical Properties

Property	Typical Value	Test Method
	Data should not be used for specification work	
Dielectric constant (60 Hz)	2,3	ASTM D 150
DC Volume Resistivity (23 °C)	> 10 PΩcm	ASTM D 257
Dissipation Factor (60 Hz)	0,0005	ASTM D 150

## Processing Techniques

To produce a good and reliable cable, it is essential to ensure careful and very clean handling of the insulation material. Hence all material handling should preferably be conducted in closed systems and in clean room conditions. Please contact your Borealis representative for more details.

### Extrusion

A screen-pack on the extruder is recommended for improved melt homogenisation.

Melt temperature	125 - 135 °C 257 - 275 °F
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## Packaging

Package:	Smallbins Bulk Octabins
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## Storage

**Borlink LE4212** has a shelf life of 24 months from production date if stored in unopened original packages, under dry and clean conditions at temperatures between 10 - 35°C (50 - 95°F).

The material can be stored at ambient temperature up to 40°C (104°F) for a period up to 6 months provided it is in unopened original packages and under dry and clean conditions. Material shelf life is affected by the storage conditions and extreme conditions influence the general material quality and performance.

Before use, material shall be conditioned indoors (production room) to reach ambient temperature. It is also recommended to ensure proper stock rotation by First In – First Out principle.

More information on storage is found in the Safety data sheet (SDS) / Product safety information sheet (PSIS) for this product.



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## Safety

Please see the Safety data sheet (SDS) / Product safety information sheet (PSIS) for details on various aspects of safety, recovery and disposal of the products. For more information, contact your Borealis representative.

## Disclaimer

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

**Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.**

**It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.**

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.