

Low density polyethylene for Film Extrusion

Description

FA5223 is a Low Density Polyethylene for Film Extrusion. Autoclave Technology. Contains Antioxidant and Antiblock additive.

This grade is developed to give strong film for medium duty applications.

CAS-No. 9002-88-4

Applications

FA5223 has been developed especially for applications like:

Carrier-bag film Heavy-duty sack Food packaging Pouches Shrink film

General packaging film

Additives

	Content		
Antiblock (Talc)	850 ppm	Borealis Method	
Antioxidant	Yes	Borealis Method	

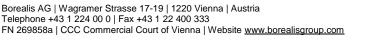
Physical Properties

Property	Typical Value Test Method Data should not be used for specification work	
Density Melt Flow Rate (190 °C/2,16 kg) Melting temperature	922 kg/m³ 1,2 g/10min 110 °C	ISO 1183 ISO 1133 ISO 11357-3

Film Properties

Film properties are measured on 40 µm film sample produced on a 60 mm W&H extruder with IBC cooling at BUR = 1:2,5.

Property		Typical Value Test Method Data should not be used for specification work			
Dart Drop			140 g	ISO 7765-1	
Puncture resistance	Energy to break		2 J	ASTM D 5748	
Haze	•-		8 %	ASTM D 1003	
Gloss			85	ASTM D 2457	
Tensile Strain at Break 1		MD	300 %	ISO 527-3	
Tensile Strain at Break		TD	500 %	ISO 527-3	
Tensile Strength		MD	26 MPa	ISO 527-3	
Tensile Strength		TD	23 MPa	ISO 527-3	
Tensile Modulus		MD	180 MPa	ASTM D 882-A	
Tensile Modulus		TD	180 MPa	ASTM D 882-A	
Tear resistance (Elmendorf)		MD	4 N	ISO 6383/2	







TD 2 N 0.8

Coefficient of friction (Dynamic)

ISO 8295

Processing Techniques

FA5223 is easily processed on conventional extruders.

With suitable equipment FA5223 can be drawn down to 25-30 micron.

Recommended melt temperature range is from 160°C to 190 °C.

Due to differences in screw and die head designs the optimum temperature adjustments are individual and should be sought for each production line.

Storage

FA5223 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

More information on storage is found in our "Safety data sheet" / "Product safety information sheet".

Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

"Safety data sheet" / "Product safety information sheet" Statement on chemicals, regulations and standards Statement on polymer additives and BSE Statement on compliance to food contact regulations

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¹ MD = machine direction, TD = transverse direction.



Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

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